

Technical Data Sheet

2K Fill IN 250 ml for Glasurit 2K topcoats

Series 58/68 AD68-36KW-0290

Part no. 958510

Product

Description / Purpose

2K aerosol can prefilled with propellant gas, solvent and hardener for one-time filling with paints using suitable filling equipment for 2K solvent-based topcoats. Ideal for:
Glasurit 2K topcoats Series 58/68

Filling process with use of a filling device:

Remove the spray head with a slight twist and fill the can with 50 ml of paint using the filling device intended. We recommend sieving the paint before filling into the filling cap or filling cylinder.

The operating instructions of the manufacturer of the filling device must be observed.

After the filling process, assemble the spray head with a slight twisting motion again.

Then turn the can upside down and spray 1 or 2 short bursts. This cleans the valve and the riser tube and ensures it works properly.

Assemble the cap and note the paint / colour code and filling quantity on the can where appropriate.

Volume: 50 ml

Material base

Two-component polyurethane system
consisting of paint and hardener

Substrate

Surfaces that have been primed and filled, and original or old paintwork in good condition (cleaned and sanded).

The surface must be free of grease, dust and dry and completely derusted.

Processing

Protection measures

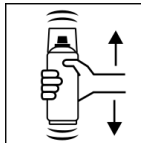


Wear personal protection equipment.

(respiratory mask/gloves/goggles)

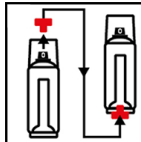
For more information, see safety data sheet.

Shake



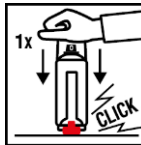
Thoroughly shake the Fill In can filled with lacquer for 2 minutes before activation- from when the mixing balls are heard.

Place red button



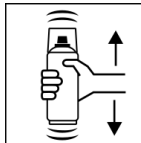
Remove the button from the cap and place it on the pin in the base of the can. Place the can with the button facing down, vertically on a firm, horizontal surface.

Press red button



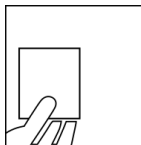
Press the can down with the heel of your hand, applying even pressure. Listen for cracking sound. Only press once.

Shake



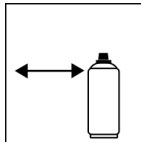
After activating the hardener, shake the spray can again for 2 minutes, again from when the mixing balls are heard.

Spray to test



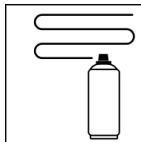
After shaking the can, test spray and check compatibility with the surface and the colour.

Spraying distance



15 cm - 25 cm

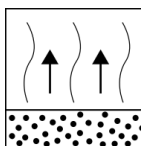
Spray passes



approx. 2 spray coats

Dry film thickness 40 - 60 µm

Flash-off time



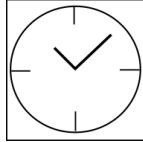
Flash time: approx. 2 - 3 min between each spray coat

Processing conditions



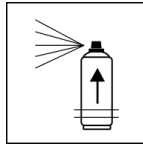
Optimum application at 18° C - 25° C and a relative humidity from 40 - 60 %.

Drying



Follow the paint manufacturer's instructions.

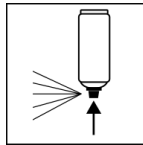
Pot life



Approx. 8 h at 20° C room temperature

The processing time depends on the ambient temperature. Higher temperatures reduce the pot life, lower temperatures will prolong it.

Once activated, a chemical reaction takes place inside the tin. To ensure the product remains of the highest quality, it must not be used once the working time has elapsed.



After painting, turn the can upside down and spray for 3 - 5 seconds to clean the valve.

Additional Information

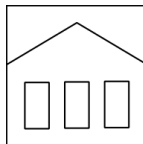
Important Information



Avoid bumps, friction and impact.

Do not leave the spray can without the spray nozzle for long periods, as otherwise the spray nozzle may no longer fit.

Shelf Life



24 months (pre-gassed can, not yet filled with paint).

The usage period refers to an unused can that is stored correctly at a temperature of 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

For labelling, see the safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved We reserve the right to update, amend or supplement the content of the information without prior notice.