

Kombi-Spachtel

# **Technical Data Sheet**

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> Auto-K paint preparation Combination filler 100 g Art. Nr. 745100

# Product

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Description / Purpose	Very good for smoothing smaller irregularities and for closing pores in hardened polyester filler layers. Easy to apply and sand. Combination filler serves as the last coat before painting.
Properties	<ul> <li>Smoothing of unevenness for a pore-free surface</li> <li>Universal use on almost all surfaces, such as steel, galvanised sheet metal, wood, natural stone, ceramics, plastics, etc.</li> <li>Can be applied easily and without pores</li> <li>Good sandability</li> <li>Good adhesion</li> </ul>
Material base	Nitrocellulose-synthetic resin combination
<u>Substrate</u>	Steel, galvanised and hot-dip galvanised sheet metal, iron. (Thoroughly derust and grind the damaged area). Wood, natural stone, ceramics, concrete and many commercially available plastics.
Processing	
Protection measures	Wear personal protection equipment. (gloves / goggles)

For more information, see safety data sheet.



# Processing conditions Optimum application at 18° C - 25° C. The substrate must be dry and free of dust and grease. Coverage Image: PU 100 g: 12 pieces per carton Drying Sandable after: approx. 2 - 3 h (at 20° C) Continue Thoroughly derust and sand the damaged area. First treat the damaged area with Auto-K corrosite

First treat the damaged area with Auto-K corrosion protection primer Art.Nr. 233071 / 233058. Allow to dry for 30 minutes. If necessary, even out dents with Auto-K 2-component filler Art.Nr. 745035. With Auto-K combination filler, any remaining pores and sanding marks can be removed. Apply filler evenly and thinly and allow to dry for 2 - 3 hours. Then sand smooth; if necessary, repeat the process. Combination filler serves as the last coat before painting.



Can be sanded wet and dry after drying.

Processable at any time

Please clean any tools used (spatula blade, mixing cup, etc.) immediately after finishing work (e.g. with acetone / nitro thinner).

## **Additional Information**

Shelf Life

Pot life

Finish



Filler and hardener 1 year at 20° C in the original closed sealed container when stored properly in a dry place.



### Disposal



Can and tube with cured material must be disposed of as hazardous waste.

Before use, the safety instructions must always be read carefully and observed.

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