

Peter Kwasny GmbH, Heilbronner Str. 96
74831 Gundelsheim / Deutschland
Telefon: +496269 95-0, Fax: +496269 95-80
www.spraymax.com / www.kwasny.com / info@kwasny.de

SprayMax®
1K Window primer 400 ml
Art. Nr. 690101



Product

Description / Purpose

Window primer / preliminary paint / primer for indoors.
Window and door frames made of wood, also for worn, cracked wood / profiles in the interior decorating and renovation field.

Properties

- Weather resistant
- Fast-drying
- Easy to sand
- High-build
- Good coverage of preliminary coat
- Good edge cover

Material base

Alkyd resin

Colour

White

Gloss level

matt

VOC Value (EU)

442 g/l

Substrate

Condition for the durability of window Coatings is the careful pretreatment of the underground. The wood construction to be coated parts must be clean, free from wax and grease.

The Measured values for wood moisture measured at a depth of at least 5 mm must not exceed $13 \pm 2\%$. Wood quality, construction and processing must comply with the guidelines of BFS leaflet no. 18 Coatings on wood and wood materials in Exterior "correspond. The cementing should be carried out according to the table for determining the for glazing windows, except works by the Institute for Window Technology e.V. Rosenheim be executed.

Repainting:

Raw, bluish wood and sapwood must have sufficient blue protection:

1. Coat primer coat with SprayMax window base in 2 - 4 spray passes with appropriate flash off time.
2. Before the revision, an intermediate sanding must be done.
3. intermediate coat with SprayMax window paint
4. Finish coat with SprayMax Multicolour High Gloss (FillClean) or Matt Window Paint.

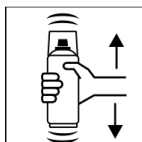
Processing

Protection measures



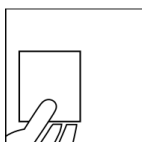
Wear personal protection equipment. (respiratory mask/gloves/goggles)
For more information, see safety data sheet.

Shake



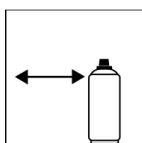
Shake can thoroughly for at least 2 minutes from when the mixing balls are heard.

Spray to test



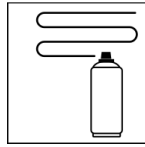
After shaking the can, test spray and check compatibility with the surface and the colour.

Spraying distance



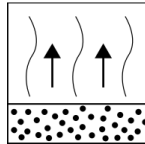
15 cm - 20 cm

Spray passes



Dry film thickness 45 - 90 µm
(approx. 1 - 2 spray coats)

Flash-off time



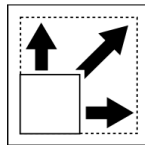
Flash time: approx. 10 min between each spray coat

Processing conditions



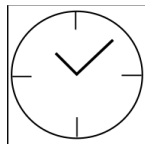
Optimum application at 18°C - 25°C and a relative humidity from 40 - 50 %.

Coverage



approx. 1 m² - 2 m² depends on surface

Drying



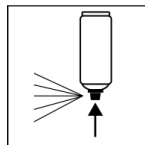
TG1 dust dry: 50 min
TG3 dry to touch: 9 h
Ready for dry sanding: over night

The stated values refer to the above-mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.

Continue

See technical data sheet Windowpaint and Topcoats

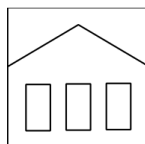
Finish



After painting, turn the can upside down and spray the valve until empty.

Additional Information

Shelf Life



60 months
The usage period refers to an unused can that is stored correctly at a temperature of 15 – 25 °C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and

mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

For professional use only.

Identification, see safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved We reserve the right to update, amend or supplement the content of the information without prior notice.