

# Technical Data Sheet



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**SprayMax®**  
**Top coat in the original colour**  
**2-layer system**  
**400 ml**  
**Art. Nr. 687XXX**



## Product

### Description / Purpose

Used for perfect, colour-matching paint repairs. Original OEM colours, precisely matching the colour codes from the corresponding car manufacturers. Prepare surface and apply Basecoat. Afterwards apply a layer of SprayMax 1K or even better, 2K Clearcoat.

### Properties

- 1 Component Basecoat
- 2-Layer system (Basecoat & Clearcoat)
- Excellent colour authenticity
- Excellent surface appearance
- High coverage
- Secure application

### Material base

Acrylic resins

### VOC Value (EU)

< 840 g/l

## Substrate

With 1K- or 2K Primer or Filler preterated surfaces. The damaged area must be dry and free of grease and dust and all rust needs to be removed.

## Processing

### Protection measures



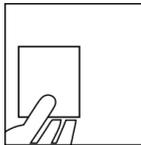
Wear personal protection equipment.  
(respiratory mask/gloves/goggles)  
For more information, see safety data sheet.

### Shake



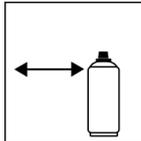
Shake can thoroughly for at least 2 minutes from when the mixing balls are heard.

### Spray to test



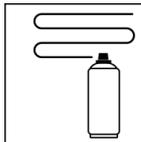
After shaking the can, test spray and check compatibility with the surface and the colour.

### Spraying distance



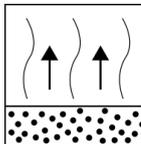
15 cm - 20 cm

### Spray passes



Dry film thickness 60 µm  
(approx. 2 - 3 spray coats)

### Flash-off time



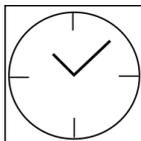
Flash time: approx. 5 min between each spray coat

### Processing conditions



Optimum application at 18° C - 25° C and a relative humidity from 40 - 60 %.

### Drying



TG1 dust dry: 20 min

The stated values refer to the above-mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.

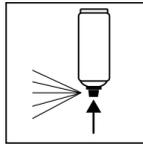
### End flash-off time

End flash time: 20 min

### Continue

Can be topcoated with all conventional 1K and 2K clearcoats.

## Finish



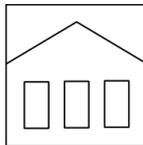
After painting, turn the can upside down and spray the valve until empty.

## Additional Information

### Important Information

The colour and effect can only be finally assessed once they have been coated with a clearcoat.

### Shelf Life



36 months

The usage period refers to an unused can that is stored correctly at a temperature of 15 - 25° C and a relative humidity below 60 %. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

### Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

### Note

For professional use only.  
Identification, see safety data sheet.

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