## **Technical Data Sheet**



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# SprayMax® 1K Blender thinner 400 ml Art. Nr. 680093



#### **Product**

**Description / Purpose** 

Blend thinner is a special product for homogenous paint transitions in the blending area of 1K / 2K clear coats as well as of 2K topcoats with outstanding blending results. The blender thinner is used immediately after the clear-/ topcoat is applied.

**Properties** 

- · Seamless edge transitions in the blending area
- Superior solving ability
- · No colour deviations
- Dries to a matt finish, must be polished
- · Specially for polishing
- Can be polished without edges

**Material base** 

**VOC Value (EU)** 

Combination of resins and solvents

750 g/l

#### **Substrate**

Surface in transition zone should be sanded until

matt with P 2000 - P 4000



#### **Processing**

**Protection measures** 



Wear personal protection equipment.
(respiratory mask/gloves/goggles)
For more information, see safety data sheet.

**Spraying distance** 



15 cm - 20 cm

**Spray passes** 



Apply several 1 - 2 light spray passes to the edge of the blending area immediately after application of the 2K clear coat or 2K topcoat to achieve a smooth transition.

**Processing conditions** 



Optimum application at 18° C - 25° C and a relative humidity from 40 - 60 %.

Coverage



approx. 0,5 m<sup>2</sup>

**Finish** 



After painting, turn the can upside down and spray the valve until empty.

### **Additional Information**

Shelf Life



60 months

The usage period refers to an unused can that is stored correctly at a temperature of 15 - 25 °C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

**Disposal** 



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.



#### Note

For professional use only.

Identification, see safety data sheet.

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