

Technical Data Sheet



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SprayMax® **1K Wheel Spray 400 ml** **Art. Nr. 680040**



Product

Description / Purpose

High resistant and high-yield rim spray for new and used rims.

Properties

- Quick and easy to use
- Dries quickly
- Resistant to stone impact, road salt, and brake dust

Material base

Nitro combination resin

Colour

Silver

VOC Value (EU)

693 g/l

Substrate

Steelwheel (cleaned, sanded and primed)
Aluminium wheel (cleaned, sanded, primed)
Old paint and factory paint (cleaned and sanded)

Or primed with:

SprayMax® 2K Wash Primer 680029 +
2K SprayMax® Acrylic Filler 680 036, or
SprayMax® 1K Acrylic Filler 680280-680282

The damaged area must be dry and free of grease and dust and all rust needs to be removed.

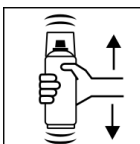
Processing

Protection measures



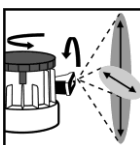
Wear personal protection equipment.
(respiratory mask/gloves/goggles)
For more information, see safety data sheet.

Shake



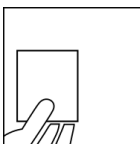
Shake can thoroughly for at least 2 minutes from when the mixing balls are heard.

Adjustable Nozzle



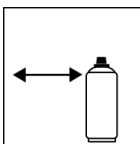
Set the variable spray nozzle to the size and pattern of the damage.

Spray to test



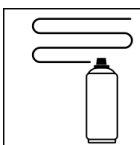
After shaking the can, test spray and check compatibility with the surface and the colour.

Spraying distance



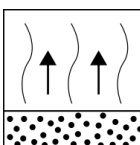
15 cm - 20 cm

Spray passes



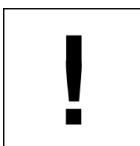
2 - 3 spray coats each approx. 10 µm

Flash-off time



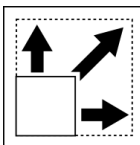
Flash time: approx. 5 min between each spray coat

Processing conditions



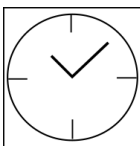
Optimum application at 18° C - 25° C and a relative humidity from 40 - 60 %.

Coverage



approx. 0,5 m² at 30 - 40 µm dry film thickness

Drying

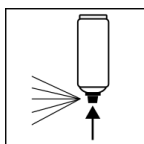


TG1 dust dry: 5 min
TG5 ready for assembling: 30 min
End flash time: approx. 3 h / 20° C
The stated values refer to the above mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150

Finish



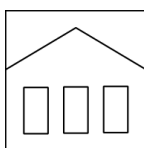
IR- drying possible,
Observe equipment description



After painting, turn the can upside down and spray the valve until empty.

Additional Information

Shelf Life



60 months

The usage period refers to an unused can that is stored correctly at a temperature of 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

For professional use only.
Identification, see safety data sheet.

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