

Peter Kwasny GmbH, Heilbronner Str. 96  
74831 Gundelsheim / Deutschland  
Telefon: +496269 95-0, Fax: +496269 95-80  
www.spraymax.com / www.kwasny.com / info@kwasny.de

**SprayMax®**  
**2K E-Coat Primer 400 ml**  
**Art. Nr. 680028**



## Product

### Description / Purpose

For the isolation of sand-through areas or other bad spots in a cathodic electrophoretic coating. Matches the colour shade and gloss of a convenient black cataphoretic coating, e.g.

BASF Cathoguard CG 570/80.

Salt spray test 200 h:

Layer thickness approx. 30 µm – infiltration 3 mm:

Adhesion:

to Catho Guard 570: Gt 0 - 1

to CG 570 after coating with powder  
(25 min. 200° C): Gt 0 - 1

to CG 570 after coating with 2K-PUR paint: Gt 0 - 1

- Very good adhesion to black cataphoretic coatings
- Very fine atomization and minimum overspray
- Heat-resistant up to 200° C (25 minutes)
- Can be topcoated with powder paints

### Properties

### Material base

Two-component acrylic resins

Activator: aliphatic isocyanates

### Colour

Black

### Gloss level

semi gloss

### VOC Value (EU)

653 g/l

## Substrate

E-coat (cleaned and sanded)

E-coats that are older than 3 days should be sanded first before applying the SprayMax® 2K KTL Repair Paint.

## Processing

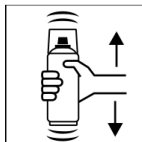
### Protection measures



Wear personal protection equipment.  
(respiratory mask/gloves/goggles)

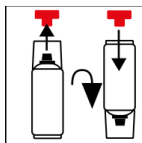
For more information, see safety data sheet.

### Shake



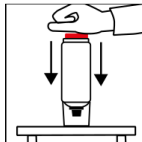
Before activating, shake can thoroughly for 2 minutes from when the mixing balls are heard.

### Place red button



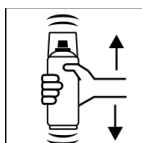
Remove the red button from the cap. Turn the can by 180° and fit the button onto the pin.

### Press red button



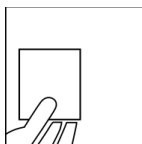
Turn the can upside down and place on a firm surface. Press the red button with the palm of your hand until it clicks into place.

### Shake



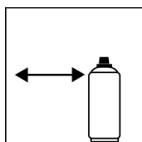
After activating, shake can again thoroughly for 2 minutes, again from when the mixing balls are heard.

### Spray to test



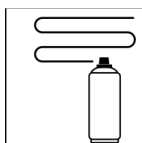
After shaking the can, test spray and check compatibility with the surface and the colour.

### Spraying distance



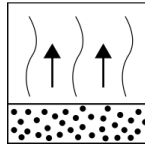
15 cm - 20 cm

### Spray passes



Dry film thickness 20 µm  
(approx. 2 spray coats)

**Flash-off time**



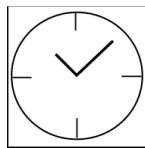
Flash time: approx. 5 min between each spray coat

**Processing conditions**



Optimum application at 18° C - 25° C and a relative humidity from 40 - 50 %.

**Drying**



TG1 dust dry: 4 min

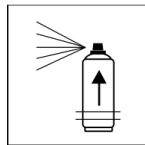
TG3 dry to touch: approx. 17 min

The stated values refer to the above-mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.

**Continue**

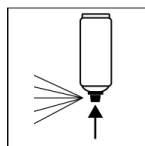
Coat with the specified paint layers.

**Pot life**



Approx. 12 h at 20° C room temperature and a relative humidity of approx. 40 - 50 %. The processing time depends on the ambient temperature. Higher temperatures reduce the pot life, lower temperatures will prolong it.

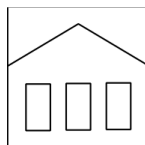
**Finish**



After painting, turn the can upside down and spray the valve until empty.

**Additional Information**

**Shelf Life**



36 months (not activated)

The usage period refers to an unused can that is stored correctly at a temperature of 15 – 25° C and a relative humidity below 60 %. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

## Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

## Note

For professional use only.

Identification, see safety data sheet.

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