Technical Data Sheet

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Auto-K Basic
Filler-primer grey
500 ml
Art. No. 633001

Product

Description / Purpose

The product primes and fills in one operation, is universally applicable and easy to sand.The high solids content causes pores and fine grinding grooves are balanced and it becomes one achieve a closed, smooth surface.
The subsequent sanding with fine sanding paper creates an even surface, which is the prerequisite for the successful Top coat creates.

Properties

- Provides a smooth surface
- Guaranteed uniform top coat
- Good adhesion
- High filling capacity
- Very good course
- Fast drying
- Good sandability

Material base	nitro combination resins
Colour	Grey
VOC Value (EU)	83,34 g/l

Substrate

Steel (cleaned and sanded)
Pottery, stone, clay, glass, paper and some plastics.
Here before in an inconspicuous place check compatibility and liability.

Processing

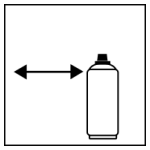
Protection measures

Wear personal protection equipment.
(gloves / goggles)
For more information, see safety data sheet.

Shake

Shake can thoroughly for 2 minutes
- starting from when the mixing balls are heard.

Spraying distance

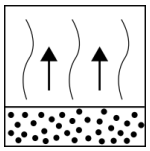


15 cm - 25 cm
Hold the can as upright as possible.

Spray passes

2 spray coats: approx. 50 - 60 µm
Start spraying outside of the Paint surface and wear evenly in Cross several thin coats on.
Cross coat means spraying on a first horizontal and then one vertical layer.

Flash-off time

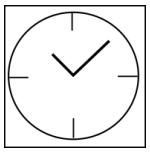


Flash time: approx. 2 - 3 min between each spray coat. To avoid overspray is for ensure adequate air supply.

Processing conditions

Optimum application at 18° C - 25° C.
The substrate must be dry and free of dust and grease.

Drying



TG1 dust dry: 15 - 20 min
TG2 dry to touch: 60 min.

Continue

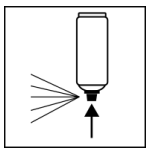
Paintwork:
1. Auto-K Anti-corrosion primer
2. Auto-K Filler / primer
3. Top coat

After drying:

Recoatable with itself, at any time.

With all Auto-K paints, at any time.

Finish



After painting, turn the can upside down and spray for 3 - 5 seconds to clean the valve.

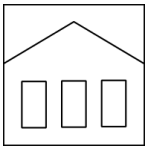
Additional Information

Important Information

Avoid bumps, friction and impact.

Do not spray on synthetic resin painted surfaces, as the paint may pull up.

Shelf Life



10 years

The can must be stored and transported upright, dry and protected from chemical and mechanical influences at a temperature between 15 and 25° C. The safety instructions on the can and all legal regulations at the storage location must be observed.

Disposal

The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

Before use, the safety instructions must always be read carefully and observed.

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