Technical Data Sheet

Distributed in

The United States of America:
by Peter Kwasny Inc.
62-64 Enter Lane
Islandia, NY 11749

Canada:
Peter Kwasny Spraypaint Canada Inc.
40 University Avenue, Suite 904
Toronto, ON. M5J 1T1

Toll free North America
Phone: 1-844-426-6330 / Fax: 1-866-226-6434
order@kwasny.us / service@kwasny.us
www.spraymax.com

SprayMax®

1K FillClean® Waterborne Basecoats

Series B

220 g NET WT. 7.8 oz

Art. Nr. 3682076

Product

Description / Purpose

Spray can pre-filled with propellant and solvent for one filling of 1K water-borne base coats using a Fill-Clean filling device. Suitable 1K waterborne paints: Please refer to our SprayMax product brochure or our web page www.spraymax.com

Filling with a filling unit:

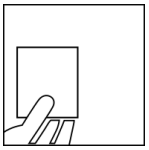
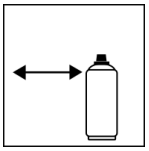
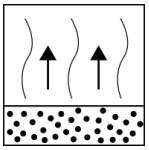
Slightly twist and remove the spray head and fill the can with 100 ml of undiluted paint without hardener additives using the specified filling unit.
We recommend sieving the paint before filling into the filling cap or funnel. Please observe the instructions provided by the equipment manufacturer. Replace the spray head by twisting slightly after filling. Then turn the can upside down and spray 1 - 2 times briefly. This cleans the valve and the riser and guarantees the function. Replace the cap and note the colour code and filling quantity on the can if necessary.
Filling quantity: 3.5 fl.oz / 100 ml

Properties	No cleaning effort necessary when used in combination with a FillClean machine.
Material base	Special solvents, propellant
EPA Coating Category	EFA Exact Match Finish Automotive PWR Limit 1.50
CARB Aerosol Rule Coating Category (01/2017)	EMFA Exact Match Finish Automotive PWR Limit 0.95

Substrate

Primed, filled areas and well preserved factory or old paint (cleaned and sanded).
The damaged area must be dry and free of grease and dust and all rust needs to be removed.

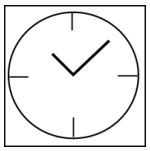
Processing

Protection measures		Wear personal protection equipment. (respiratory mask / gloves / goggles) For more information, see safety data sheet.
Shake		After filling shake can thoroughly for at least 2 minutes from when the agitation balls are heard.
Spray to test		After shaking the can, test spray and check compatibility with the surface and the colour.
Spraying distance		6 - 8 inches / 15 - 20 cm
Spray passes		Dry film thickness 0.8 - 1.2 mil (20 - 30 µm) (approx. 1 - 2 spray coats)
Flash-off time		Flash time: until matt

Processing conditions

Optimum application at 64° F - 77° F (18° C - 25° C) and a relative humidity from 40 - 60 %.

Drying

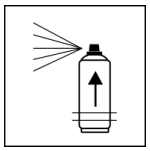


Please observe the information of the paint manufacturer.

Continue

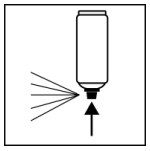
Can be topcoated with all conventional 1K and 2K clearcoats. Please observe information provided by the paint manufacturer.

Pot life



Use the water-borne paint within 5 days after it is filled in the aerosol can.

Finish



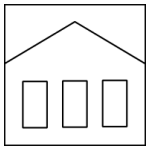
After painting, turn the can upside down and spray the valve until empty.

Additional Information

Important Information

Not suitable for solventborne basecoats.
The use of the can filled with paint depends heavily on the filled paint material.
The information refers to processing base coats and serves as general recommendations.
Caution:
Do not allow the spray can to stay for longer periods without the spray head as otherwise it may be difficult to attach the spray head.

Shelf Life



24 months (pre-gassed can that has not yet been filled with paint). The usage period refers to an unused can that is stored correctly at a temperature of 60° F - 77° F / 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Disposal

The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

For professional use only.

Identification, see safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved. We reserve the right to update, amend or supplement the content of the information without prior notice.