

# Technical Data Sheet



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**SprayMax®**  
**1K Guide Coat Black**  
**291 g NET WT. 10.3 oz**  
**Art. Nr. 3680100**



## Product

### Description / Purpose

This improves the efficiency of the sanding process and the paint result.

### Properties

- Very fine atomization
- Extremely fast drying
- Thin, homogeneous and powdery application
- Can be sanded wet or dry after just 1 minute without setting the sandpaper down

### Material base

Special physically-drying coating resins

### Colour

Deep black

### EPA Coating Category

NFP Non Flat Paint

PWR Limit 1.40

### CARB Aerosol Rule Coating Category (01/2017)

NFC Non Flat Coating

PWR Limit 0.95

## Substrate

Old paint and factory paint as well as dried and sandable surfaces i.E. putty, primer, filler.

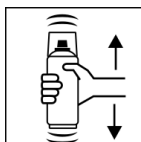
## Processing

### Protection measures



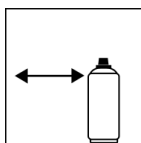
Wear personal protection equipment.  
(respiratory mask / gloves / goggles)  
For more information, see safety data sheet.

### Shake



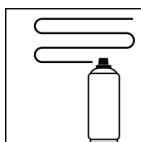
Shake can thoroughly for at least 2 minutes from when the mixing balls are heard.

### Spraying distance



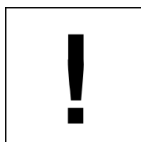
6 - 8 inches / 15 - 20 cm

### Spray passes



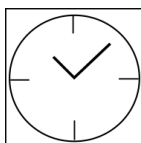
Apply one thin coat onto the surface that is to be sanded.

### Processing conditions

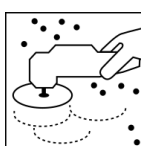


Optimum application at 64° F - 77° F (18° C - 25° C) and a relative humidity from 40 - 60 %.

### Drying



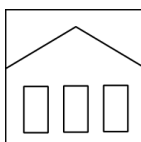
Ready for sanding: approx. 1 min  
The stated values refer to the above-mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.



Along with the substrate dry or wet with P 360 - P 500 grind out.

## Additional Information

### Shelf Life



60 months  
The usage period refers to an unused can that is stored correctly at a temperature of 60° F - 77° F / 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

## Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

## Note

For professional use only.  
Identification, see safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved. We reserve the right to update, amend or supplement the content of the information without prior notice.