

# Technical Data Sheet



The United States of America:  
by Peter Kwasny Inc.  
62-64 Enter Lane  
Islandia, NY 11749

Distributed in

Canada:  
Peter Kwasny Spraypaint Canada Inc.  
40 University Avenue, Suite 904  
Toronto, ON. M5J 1T1

Toll free North America  
Phone: 1-844-426-6330 / Fax: 1-866-226-6434  
order@kwasny.us / service@kwasny.us  
www.spraymax.com

**SprayMax®**  
**2K Clear Glamour**  
**335 g NET WT. 11.8 oz**  
**Art. Nr. 3680061**



## Product

### Description / Purpose

2K clear coat with very high chemical, gasoline, and weathering resistance for high-quality and longterm sealing of repair paint jobs and new paint jobs on cars and motorcycles.

### Properties

- Maximum resistance to abrasion and scratching
- Very smooth flow
- Lasting high gloss
- Very good polish ability
- No colour deviation
- Outstanding painting surface
- Suitable even at higher ambient temperatures
- Ideally suited for large surfaces

### Material base

Two-component acrylic resins  
Activator: aliphatic isocyanates

### Gloss level

high gloss  
88+ / -4 gloss units at 20° measuring angle on completely dried basecoats

### Solid content

33.8 % by weight relating to the diluted paint

**EPA Coating Category**

CCP Clear Coatings Product

PWR Limit 1.50

**CARB Aerosol Rule Coating Category  
(01/2017)**

TCC Two Component Coating

PWR Limit 1.20

## Substrate

Solvent and waterborne base coat systems,  
old paint coats dried according to manufacturer's  
instructions (cleaned and sanded).

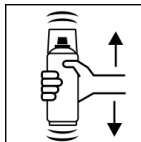
## Processing

### Protection measures



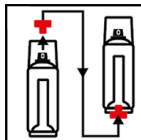
Wear personal protection equipment.  
(respiratory mask / gloves / goggles)  
For more information, see safety data sheet.

### Shake



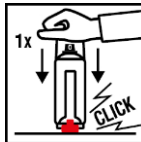
Before activating, shake can thoroughly for 2 minutes  
again from when the mixing balls are heard.

### Place red button



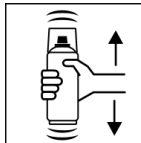
Remove the red button from the cap. Turn the can  
by 180° and fit the button onto the pin.

### Press red button



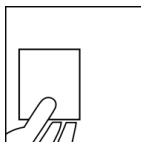
Turn the can upside down and place on a firm  
surface. Press the red button with the palm of your  
hand until it clicks into place.

### Shake



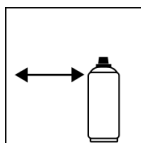
After activating, shake can again thoroughly for  
2 minutes, again from when the mixing balls are  
heard.

### Spray to test



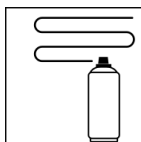
After shaking the can, test spray and check  
compatibility with the surface and the colour.

### Spraying distance



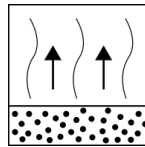
6 - 8 inches / 15 - 20 cm

### Spray passes



Dry film thickness 1.6 mil (40 µm)  
(approx. 1 - 2 spray coats)

**Flash-off time**



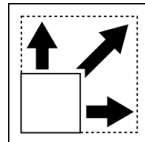
Flash time:  
approx. 5 min between each spray coat

**Processing conditions**



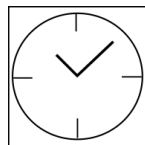
Optimum application at 64° F - 77° F (18° C - 25° C)  
and a relative humidity from 40 - 60 %.

**Coverage**



approx. 5.4 - 8.1 sq ft (0.5 - 0.75 m<sup>2</sup>) / aerosol at  
approx. 1.2 - 2.0 mil (30 - 50 µm) dry film thickness

**Drying**

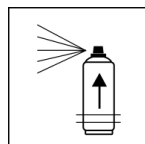


dust dry: 20 min  
dry to touch: 250 min  
Ready for assembling: 8 - 24 h (over Night)  
The stated values refer to the above mentioned  
processing conditions. The level of dryness is  
determined pursuant to DIN 53150.



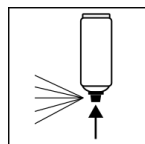
IR drying possible, Respect technical manual  
Forced dry 60 min at 140° F  
10 min flash-off time before forced dry  
IR drying 15 min.

**Pot life**



Approx. 48 h at 68° F (20° C) room temperature  
and a relative humidity of approx. 40 - 50 %.  
The processing time depends on the ambient  
temperature. Higher temperatures reduce the  
pot life, lower temperatures will prolong it.

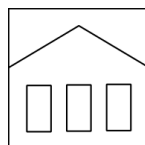
**Finish**



After painting, turn the can upside down and spray  
the valve until empty.

**Additional Information**

**Shelf Life**



36 months (not activated)  
The usage period refers to an unused can that is  
stored correctly at a temperature of 68° F / 20° C and  
a relative humidity below 60%. The can must be  
stored and transported in an upright position in a dry

place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

## Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

## Note

For professional use only.  
Identification, see safety data sheet.

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