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2K PRO

2K Clear coat high gloss 400 ml

Art. Nr. 351852



Product

Description / Purpose

Universal 2-component Clearcoat (Needs activation) with strong etch- and weather resistance. Generates highly durable finishes. Designed for decorative coating finishes and repairs indoor and outdoor.

Properties

- High quality 2K coating finish
- · Abrasion and scratch resistant
- Good levelling
- Highly durable coating, without colour deviation
- Fan nozzle designed for large areas as well for colourless finishes

Material base

Two-component polyurethane system consisting of resin

and hardener

Colour colourless clear

Gloss level high gloss

90+/-5 gloss units at 20° measuring angle

VOC Value (EU) 673 g/l

Substrate

Solvent and waterborne base coat systems(Respect manufacturer's instruction), old paint coats dried



according to manufacturer's instructions (cleaned and sanded).

Suitable for wooden substrates (cleaned and sanded)
In general: Substrates must be free of grease and dust
needs to be removed.

Processing

Protection measures



Wear personal protection equipment.

(respiratory mask/gloves/goggles)

For more information, see safety data sheet.

Shake



Before activating, shake can thoroughly for 2 minutes from when the mixing balls are heard.

Place red button



Remove the white button from the cap. Turn the can by 180° and fit the button onto the pin.

Press red button



Turn the can upside down and place on a firm surface. Press the white button with the palm of your hand until it clicks into place.

Shake



After activating, shake can again thoroughly for 2 minutes, again from when the mixing balls are heard. Let the can rest for 15 minutes.

Spray Lock



Remove the spray lock by first removing the spray nozzle. Just place a screwdriver between the strap and lock ring. Lever the safety catch gently upwards and out.

Spray to test



After shaking the can, test spray and check compatibility with the surface and the colour.

Spraying distance



15 cm - 25 cm

Spray passes



approx. 1 - 2 spray courses (Dry film thickness 40 $\mu m)$



Flash-off time



Flash time (inbetween 2 spray courses):

approx. 10 - 15 min

Processing conditions



Optimum application at 18°C - 25°C and a relative humidity from 40 - 50 %.

Coverage



approx. 0,5 - 0,75 m² at 2 spray courses

Drying



dust dry: approx. 20 min

dry to touch: 2 h

Ready for polishing over night

Drying times can vary, depending on temperature and layer thickness.

The stated values refer to the above mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.

Pot life



Don't use material longer than 24 h after activation at 20° C room temperature. The processing time depends on the ambient temperature. Higher temperatures reduce the pot life.

Activation initializes crosslinking reaction which consequently leads to gelling after pot life.

The product must not be used after pot life.

Finish



After painting, turn the can upside down and spray the valve until empty.

Additional Information

Important Information



Avoid bumps, friction and impact.



Shelf Life



36 months (not activated)

Shelf life referring to an unused can that is stored correctly at a temperature of 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be fulfilled.

Disposal



After use: Completely emptied aerosol can be disposed in the recycling system. Aerosols with hardened material must be disposed as special waste.

Note

Identification, see safety data sheet.

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