Technical Data Sheet

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Auto-K Basic
Plastic Adhesion Promoter
150 ml
Art. No. 33055

Product

Description / Purpose

The Auto-K plastic adhesion promoter improves the adhesion of the subsequent coat of paint on plastic surfaces, e.g. spoilers, plastic exterior mirrors and bumpers.

Properties

- For plastic parts such as (PP/EPDM, ABS, PC, PPO, PA, PVC, PUR, PBT(B), UP-GF).
- Improves the adhesion of the subsequent paint on spoilers, Plastic exterior mirrors and on plastic bumpers.
- Ensures ideal adhesion
- Fast drying
- Slightly silvery pigmentation
- Very productive
- Easy processing

Material base

Specialty polymers

Colour

transparent (slightly silvery pigmentation)

Substrate

All standard plastic parts such as PP/EPDM, ABS, PC, PPO, PA, PVC, PUR, PBT(B), UP-GF.
The area to be painted must be dry, dust-free and be fat free.

Processing

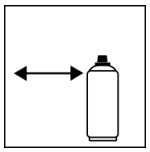
Protection measures

Wear personal protection equipment.
(gloves / goggles)
For more information, see safety data sheet.

Shake

Shake can thoroughly for 2 minutes
- starting from when the mixing balls are heard.

Spraying distance



15 cm - 25 cm,
Hold the can as upright as possible.

Spray passes

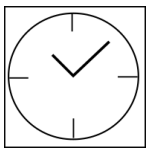
1 spray coats: approx. 3 - 5 µm

Start spraying outside of the Paint surface and wear evenly in Cross several thin coats on.
Cross coat means spraying on a first horizontal and then one vertical layer.

Processing conditions

Optimum application at 18° C - 25° C.
The substrate must be dry and free of dust and grease.

Drying



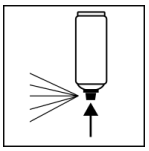
dust dry: 15 min
dry to touch: approx. 30 - 40 min.

Continue

1. Plastic substrate with detergent from fat and remove dust.
2. Possibly with 600-grit wet sandpaper grind.
3. A cloister of plastic adhesion promoter Instruct.
4. Primed with Auto-K plastic spray paint Paint over the surface.

<u>After drying:</u>
Recoatable with itself after 15 min.
With all Auto-K paints after 15 min.

Finish



After painting, turn the can upside down and spray for 3 - 5 seconds to clean the valve.

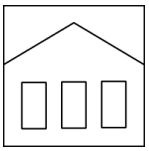
Additional Information

Important Information

Avoid bumps, friction and impact.

Do not spray on synthetic resin painted surfaces, as the paint may pull up.

Shelf Life



10 years
The can must be stored and transported upright, dry and protected from chemical and mechanical influences at a temperature between 15 and 25° C. The safety instructions on the can and all legal regulations at the storage location must be observed.

Disposal

The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

Before use, the safety instructions must always be read carefully and observed.

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