

Technical Data Sheet

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SPRAILA Universal primer grey 500 ml Art. Nr. 300901



Product

Description / Purpose

The Spraila universal primer ensures optimal painting preparation for the subsequent top coats.

The quick-drying foundation is for everyone Objects made of wood, metal, stone, glass and much more. The product creates a smooth substrate and has good adhesion.

Properties

- Fast drying
- Good history
- · Good adhesion
- Good grindability
- Free of heavy metals: no lead, cadmium, chrome

Material base

Nitro combination resins

Colour

grey

Gloss level

matt

VOC Value (EU)

83,34

Substrate

Metal, wood, stone, glass, ceramics, clay, paper and

some plastics.



Processing

Protection measures



Wear personal protection equipment.

(gloves / goggles)

For more information, see safety data sheet.

Shake



Shake can thoroughly for 2 minutes

- starting from when the mixing balls are heard.

Spraying distance



15 cm - 25 cm

Hold the can as upright as possible.

Spray passes



2 spray coats: approx. 30 - 40 µm

Crossing means spraying on an initially horizontal and then a vertical layer.

Flash-off time



Flash time: approx. 3 - 5 min between the

spray coat.

Processing conditions



Optimum application at 18° C - 25° C.

The substrate must be dry and free of dust and grease.

Drying



dust dry: 5 - 10 min

dry to touch: after 30 - 40 min

fully dried: after 24 hours

sandable: after 45 min.

The specified drying times refer to a dry film layer thickness of approx. 40 μm and an ambient temperature of 20° C.

Continue

Metal:

- 1. Spraila anti-corrosion primer
- 2. Spraila Universal Primer Art. No.: 300001
- 3. Top coat or base coat
- 4. Spraila 2-layer clear coat for 2-layer paints



Wood, clay, ceramics, glass, paper, stone:

- 1. Spraila Universal Primer Art. No.: 300001
- 2. Top coat or base coat
- 3. Spraila 2-layer clear coat for 2-layer paints <u>Various plastics:</u>

Here before in an inconspicuous place if necessary, check compatibility and liability with a Pre-prime with a suitable plastic adhesion promoter.

- 1. Spraila Universal Primer Art. No.: 300001
- 2. Top coat or base coat
- 3. Spraila 2-layer clear coat for 2-layer paints

Not suitable for substrates made of:

Polyvinyl chloride (PVC), polystyrene (PS), polyethylene (PE), polypropylene (PP), and blends thereof (e.g. PP/EPDM)

Recoatable:

With yourself at all times.

After drying with all commercially available 1K or 2K solvent and water-based paints.



Can be sanded wet and dry with sandpaper P 400 - P 500.

Finish



After finishing the painting process can turn over and spray valve empty to turn on to avoid sticking of the spray valve.

Additional Information

Important Information

No safety-related plastic parts such as e.g. coating crash helmets. Not coated with synthetic resin paints Varnish substrates, as this leads to lifting and lead to rippling of the old paintwork can.

Shelf Life



The can is upright, dry and protected from chemical and mechanical influences to be stored and transported between 15 - 25° C.

The safety instructions on the can as well as all legal provisions of the storage location to note.



Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

Before use, the safety instructions must always be read carefully and observed.

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