

Technical Data Sheet

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SPRAILA Anti-corrosion primer 400 ml Art. Nr. 300058



Product

Description / Purpose

The Spraila anti-corrosion primer is a zinc chromate-free product that has very good corrosion resistance. The product is used as a rust protection primer for bare metal surfaces and can also be used as a welding primer and on zinc-aluminum substrates.

Properties

- Highly active rust protection primer for bare metal surfaces
- Primer for parts to be welded
- Prevents welding spatter from sticking on workpiece and welding nozzle
- Suitable as a welding primer
- Very high corrosion resistance on zinc and aluminum substrates
- Zinc chromate free
- Structure based on zinc phosphate
- Welding test certificate
- Free of heavy metals: no lead, cadmium, chromium

Material base

Special binder combination

Colour

reddish brown

VOC Value (EU)

84,51

Substrate

metal, zinc, aluminium

Processing

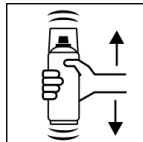
Protection measures



Wear personal protection equipment.
(gloves / goggles)

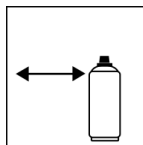
For more information, see safety data sheet.

Shake



Shake can thoroughly for 2 minutes
- starting from when the mixing balls are heard.

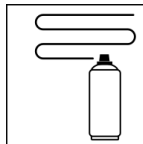
Spraying distance



15 cm - 25 cm

Hold the can as upright as possible.

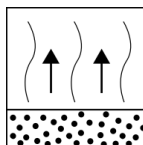
Spray passes



2 spray coats: approx. 30 - 40 µm

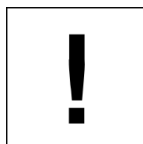
Crossing means spraying on an initially horizontal
and then a vertical layer.

Flash-off time



Flash time: approx. 3 - 5 min between the
spray coat.

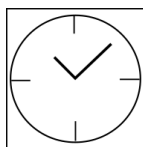
Processing conditions



Optimum application at 18° C - 25° C.

The substrate must be dry and free of dust and
grease.

Drying



dust dry: 10 - 15 min

dry to touch: after 30 - 45 min.

Continue

Paintwork:

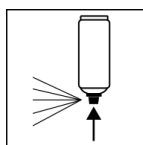
1. Anti-corrosion primer
2. Top coat

Recoatable:

With yourself at all times.

With all Auto-K paints at any time.

Finish



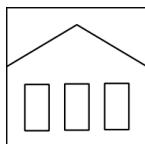
After finishing the painting process can turn over and
spray valve empty to turn on to avoid sticking of the
spray valve.

Additional Information

Important Information

Do not spray on synthetic resin painted surfaces, as the paint may pull up.

Shelf Life



The can is upright, dry and protected from chemical and mechanical influences to be stored and transported between 15 - 25° C.

The safety instructions on the can as well as all legal provisions of the storage location to note.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

Before use, the safety instructions must always be read carefully and observed.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved We reserve the right to update, amend or supplement the content of the information without prior notice.