

# **Technical Data Sheet**

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RACING

Spray paint matt RAL 9005 deep black Art. Nr. 288145



### **Product**

Description / Purpose	The racing paint sprays are ideal for high-quality vehicle paintwork and decorative painting tasks of all kinds. Also suitable for industrially nominated shades and objects in the house and garden. The racing paint sprays are fast drying, productive, scratch- resistant and weather-resistant. The racing spray paint range includes a Selection of popular colors. Auto-K Racing is also available as a clear coat.
Properties	<ul> <li>Good course</li> <li>High solids content</li> <li>Very productive</li> <li>Fast drying and thorough drying</li> <li>Resistant to scratches</li> <li>Lightfast and weatherproof</li> <li>Free of heavy metals: no lead, cadmium, chrome</li> </ul>
Material base Colour Gloss level VOC Value (EU)	Nitro combination paint deep black matt 88,00



### **Substrate**

Metal (cleaned, sanded, free of dust and grease) Aluminium, galvanized surfaces (pre-treat with a suitable primer beforehand). Various plastics Here before in an inconspicuous place Check compatibility and liability. Possibly with a pre-prime a suitable plastic adhesion promoter. Wood, glass, ceramic

### Processing ...

Protection measures		Wear personal protection equipment. (gloves / goggles) For more information, see safety data sheet.
Shake		Shake can thoroughly for 2 minutes - starting from when the mixing balls are heard.
Spraying distance		15 cm - 25 cm
		Hold the can as upright as possible.
Spray passes		2 spray coats: approx. 40 - 50 μm
		Crossing means spraying on an initially horizontal
		and then a vertical layer.
Flash-off time	$\left  \begin{array}{c} \uparrow \uparrow \uparrow \uparrow \\ \hline \end{array} \right\rangle$	Flash time: approx. 3 - 5 min between the spray coat.
Processing conditions		Optimum application at 18° C - 25° C.
		The substrate must be dry and free of dust and
		grease.
Drying		dust dry: 5 - 10 min
	$ \downarrow \checkmark \downarrow$	fully dried: after 24 hours

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#### Paintwork:

1. Racing sprays directly on the cleaned and spray primed surfaces.

Recoatable with itself at any time.

#### After drying:

With Auto-K Racing Clear Coat every time.

After finishing the painting process can turn over and spray valve empty to turn on to avoid sticking of the spray valve.

### **Additional Information**

### **Important Information**

Do not spray on synthetic resin painted surfaces, as the paint may pull up.

Do not coat any safety-relevant plastic parts such as crash helmets, as the mechanical properties could be adversely affected.



The can is upright, dry and protected from chemical and mechanical influences to be stored and transported between 15 - 25° C.

The safety instructions on the can as well as all legal provisions of the storage location to note.

The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Before use, the safety instructions must always be read carefully and observed.

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## Shelf Life

Continue

Finish

#### Disposal

#### Note