

# **Technical Data Sheet**

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# Auto-K Special Plastic paint spray Renault 205139 pierre à fusil 400 ml Art. Nr. 233101



### **Product**

**Description / Purpose** 

Auto-K Plastic Spray Paint is a fast drying special paint for plastic parts. This allows all parts on the car to be removed Beautify hard plastic, polyester and polycarbonate.

Applicable to plastic-bumpers, -Exterior mirrors, -spoilers, etc. The Auto-K Plastic adhesion promoter (No. 233055) is the ideal primer.

**Properties** 

Easy processing

· Good adhesion, very productive

Fast drying

**Material base** 

Nitro combination resins

Colour

flint

**VOC Value (EU)** 

87,14

# **Substrate**

Hard plastic, polyester, polycarbonate

All plastics must be checked for compatibility check

towards.

Do not use on dissolvable plastics.

For solvent resistant materials only.



# **Processing**

**Protection measures** 



Wear personal protection equipment.

(gloves / goggles)

For more information, see safety data sheet.

**Shake** 



Shake can thoroughly for 2 minutes

- starting from when the mixing balls are heard.

**Spraying distance** 



15 cm - 25 cm,

Hold the can as upright as possible.

**Spray passes** 



2 spray coats: approx. 50 - 60 µm

Start spraying outside of the Paint surface and apply evenly crosswise several thin layers.

Crossing means spraying on a first horizontal and then a vertical layer.

Flash-off time



Flash time: approx. 2 - 3 min between each spray coat.

**Processing conditions** 



Optimum application at 18° C - 25° C.

The substrate must be dry and free of dust and grease.

**Drying** 



dust dry: approx. 30 min

dry to touch: approx. 1 hour

fully dried: approx. 24 hours

Continue

### Paintwork:

- 1. Auto-K Plastic Adhesion Promoter
- 2. Auto-K Plastic paint spray

Recoatable with itself after 15 min.

**Finish** 



After finishing the painting process can turn over and spray valve empty to turn on to avoid sticking of the spray valve.



## **Additional Information**

### **Important Information**

### ATTENTION!

Please note before use:

Be sure to check all plastics for compatibility.

Do not use on dissolvable plastics.

For solvent resistant materials only.

Do not spray on synthetic resin painted surfaces, as the paint may pull up.

Shelf Life



The can is upright, dry and protected from chemical and mechanical influences to be stored and transported between 15 - 25° C.

The safety instructions on the can as well as all legal provisions of the storage location to note.

**Disposal** 



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

**Note** 

Before use, the safety instructions must always be read carefully and observed.

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