



Technical Data Sheet

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Auto-K Special Exhaust spray 650°C black 400 ml Art. Nr. 233099



Product

Description / Purpose

Auto-K Exhaust Spray is a highly heat-resistant special paint for exhaust systems up to 650° C. This allows very high temperature stressed Parts for the entire exhaust system on cars and beautify two-wheelers. The paint only hardens Temperatures above 250° C.

Properties

- Heat resistant up to 650° C
- Fast drying
- Very productive
- weather resistant
- Good chemical resistance

Material base

Silicone resins

Colour

black

VOC Value (EU)

87,62

Substrate

Metal parts subject to high temperatures on the vehicle (cleaned, free of dust and grease)

Processing

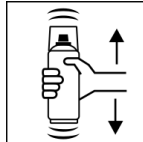
Protection measures



Wear personal protection equipment.
(gloves / goggles)

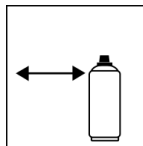
For more information, see safety data sheet.

Shake



Shake can thoroughly for 2 minutes
- starting from when the mixing balls are heard.

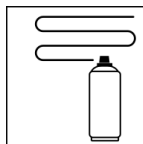
Spraying distance



15 cm - 25 cm,

Hold the can as upright as possible.

Spray passes



1 spray coats: approx. 15 - 20 µm

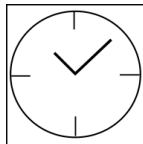
Processing conditions



Optimum application at 18° C - 25° C.

The substrate must be dry and free of dust and grease.

Drying



dust dry: 5 - 10 min

dry to touch: 30 - 40 min

fully dried: approx. 24 hours

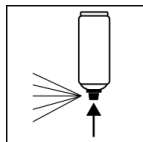
Continue

Paintwork:

No pre-treatment with primers and no post-treatment with further top coats and clear coats necessary.

Recoatable with itself at any time.

Finish



After finishing the painting process can turn over and spray valve empty to turn on to avoid sticking of the spray valve.

Additional Information

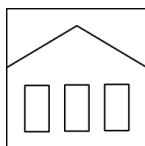
Important Information

Paint only hardens at temperatures above +25° C.

PLEASE HEAT SLOWLY.

Do not spray on synthetic resin painted surfaces, as the paint may pull up.

Shelf Life



The can is upright, dry and protected from chemical and mechanical influences to be stored and transported between 15 - 25° C.

The safety instructions on the can as well as all legal provisions of the storage location to note.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

Before use, the safety instructions must always be read carefully and observed.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved We reserve the right to update, amend or supplement the content of the information without prior notice.