

# **Technical Data Sheet**

Peter Kwasny GmbH, Heilbronner Str. 96 74831 Gundelsheim / Germany Phone: +496269 95-0, Fax: +496269 95-80 www.spraymax.com / www.kwasny.com / info@kwasny.de

Auto-K Effect
Copper effect
400 ml
Art. Nr. 233027



## **Product**

**Description / Purpose** 

Auto-K Copper Effect is a quick drying acrylic paint, which is characterized by very good opacity, high light and temperature resistance and maximum yield. To enhance and beautify individuals car parts. It gives any smooth surface a metallic coppery look. Copper effect is limited weather resistance, but not abrasion resistant.

Do not paint over with clear coat!

**Properties** 

- Fast drying
- High light and temperature resistance
- Very productive
- · Good history
- Good hiding power
- · High chemical resistance
- Metallic luster with high reflectivity
- Not abrasion resistant
- Cap does not match content

**Material base** 

Colour

VOC Value (EU)

Acrylic resin

copper

83,36



# **Substrate**

Metal, sheet

(cleaned, sanded, free of dust and grease)

**Plastic** 

(check beforehand for compatibility and after using Auto-K plastic adhesion promoter art. no. 233 055)

# **Processing**

**Protection measures** 



Wear personal protection equipment.

(gloves / goggles)

For more information, see safety data sheet.

**Shake** 



Shake can thoroughly for 2 minutes

- starting from when the mixing balls are heard.

**Spraying distance** 



15 cm - 25 cm

Hold the can as upright as possible.

**Spray passes** 



1 spray coat: approx. 15 - 20 µm

Crossing means spraying on a first horizontal and then a vertical layer.

**Processing conditions** 



Optimum application at 18° C - 25° C.

The substrate must be dry and free of dust and grease.

**Drying** 



dust dry: after 20 min

dry to touch: after 30 - 40 min

fully dried: after ca. 1 hour

**Continue** 

### Paintwork metal:

- 1. Auto-K Anti-Corrosion Primer
- 2. Auto-K Filler / Primer
- 3. Auto-K copper effect

#### Paintwork plastic:

- 1. Auto-K Plastic Adhesion Promoter
- 2. Auto-K copper effect

Recoatable with itself at any time.

With all Auto-K paints at any time.



#### **Finish**



After finishing the painting process can turn over and spray valve empty to turn on to avoid sticking of the spray valve.

# **Additional Information**

### **Important Information**

<u>Caution!</u> Do not spray over the copper effect with clear lacquer, otherwise the special copper effect will be lost.

#### **Shelf Life**



The can is upright, dry and protected from chemical and mechanical influences to be stored and transported between 15 - 25° C.

The safety instructions on the can as well as all legal provisions of the storage location to note.

### **Disposal**



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

### Note

Before use, the safety instructions must always be read carefully and observed.

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