# Technical Data Sheet

Distributed in

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## SprayMax®

## 1K FillClean® water-borne basecoats

## Series E

## 155 g NET WT. 5.5 oz

## Part. No. 3682079

## Product

### Description / Purpose

Aerosol can prefilled with propellant gas and solvent for one-time filling with the cleaning-free FILLClean device intended for this purpose.
For information on the paint series to be filled into this FILLClean can, see the website www.spraymax.com.

Filling process with use of a filling device:
Remove the spray head with a slight twist and fill the can with 100 ml of paint using the filling device intended.
We recommend sieving the paint before filling into the filling cap or filling cylinder.
The operating instructions of the manufacturer of the filling device must be observed.
After the filling process, assemble the spray head with a slight twisting motion again.
Assemble the cap and note the paint / colour code and filling quantity on the can where appropriate.

**EPA/CARB Coating Category**

EFA Exact Match Finish Automotive
PWR Limit 0.95

## Substrate

The surface must be free of grease, dust and dry and completely derusted.
We recommend primers and fillers from brand SprayMax®.

## Processing

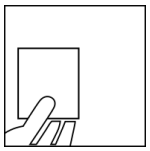
**Protection measures**

Wear personal protection equipment.
(respiratory mask / gloves / goggles)
For more information, see safety data sheet.

**Shake**

Shake the FILLClean can filled with lacquer thoroughly for 2 minutes before use - from when the mixing balls are heard.

**Spray to test**



After shaking the can, test spray and check compatibility with the surface and the colour.

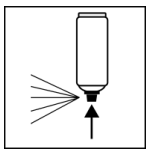
**Properties of the filled can**

The processing properties of the can filled with lacquer, its service life, the properties of the applied coating and the possible further coating structure depend on the paint system used.
Please contact your specialist dealer.

**Processing conditions**

In most cases, the optimum application at 64° F - 77° F (18° C - 25° C) and a relative humidity from 40 - 60 %.

**Finish**



After painting, turn the can upside down and spray for 3 - 5 seconds to clean the valve.

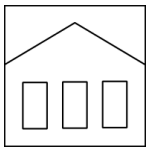
## Additional Information

### Important Information

Avoid bumps, friction and impact.

Suitable for 1K water-born basecoats.
The processing properties of the can filled with lacquer filled can, its service life, the properties of the applied coating and the possible further coating structure depend on the paint system used. Please contact your specialist dealer.
Always check the suitability of the paint beforehand.
Do not leave the spray can without the spray head for a longer period of time, otherwise the spray head may no longer be able to be fitted.

### Shelf Life



Vaild for the can without paintfill:
24 months if stored properly between 15 - 25° C and a relative humidity not exceeding 60 %. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

### Disposal

The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

### Note

For professional use only.
Identification, see safety data sheet.

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