

Technical Data Sheet



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SprayMax® UV Spot Blender 292 g NET WT. 10.3 oz Part. No. 3680091



Product

Description / Purpose

The UV Blender is a special product for homogenous paint edges in combination with SprayMax UV Clearcoat 680059. SprayMax UV Paint Repair System is comprised of four products that complement each other to complete a repair.

UV Primer / Surfaser Part no 3680024

UV Clear Part no 3680059

UV Spot Blender Part no 3680091

Properties

- Transition-free edge zones in the blending area
- Excellent solubility properties
- No colour deviations
- Dull when dry, must be polished
- Specially for polishing

Material base

Special solvent combination

EPA/CARB Coating Category

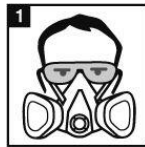
CCP Clear Coatings
PWR Limit 0.85

Substrate

The surface in the sprayed transition zone should be generously matted using a sanding pad (P 1500 - P 3000).

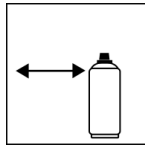
Processing

Protection measures



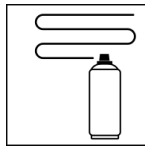
Wear personal protection equipment.
(respiratory mask/gloves/goggles)
For more information, see safety data sheet.

Spraying distance



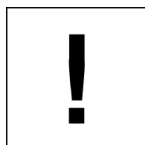
2 - 4 inches / 5 - 10 cm

Spray passes



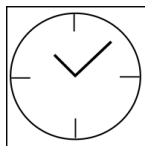
Directly after application of the UV clearcoat, apply several light spray coats onto the spray mist edge zone of the UV Clear 3680059 until an homogenous transition is created.

Processing conditions



Optimum application at 64° F - 77° F (18° C - 25° C) and a relative humidity from 40 - 60 %.

Drying

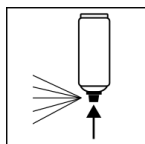


Dry with a UV-A lamp (6 - 8 inches / 15 - 20 cm):
3 - 4 minutes after the final spray coat and application of the blender thinner.

Dry with a UV-A LED (395nm, 120 W):
3 - 4 minutes after the final spray coat and application of the blender thinner.

The stated values refer to the above-mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.

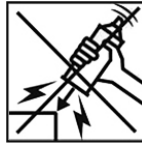
Finish



After painting, turn the can upside down and spray for 3 - 5 seconds to clean the valve.

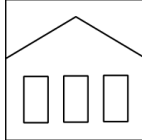
Additional Information

Important Information



Avoid bumps, friction and impact.

Shelf Life



60 months

The usage period refers to an unused can that is stored correctly at a temperature of 60° F - 77° F / 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

For professional use only.

Identification, see safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved. We reserve the right to update, amend or supplement the content of the information without prior notice.