

Technical Data Sheet



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SprayMax®
2K Clear Glamour
335 g NET WT. 11.8 oz
Part. No. 3680061



Product

Description / Purpose

2K clear coat with very high chemical, gasoline, and weathering resistance for high-quality and longterm sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Properties

- Maximum resistance to abrasion and scratching
- Very smooth levelling
- Lasting high gloss
- Very good polish ability
- No colour deviation
- Outstanding painting surface
- Suitable even at higher ambient temperatures
- Ideally suited for large surfaces

Material base

Two-component acrylic resins
Activator: aliphatic isocyanates

Gloss level

high gloss
88+ / -4 gloss units at 20° measuring angle on completely dried basecoats

Solid content

33.8 % by weight relating to the diluted paint

EPA/CARB Coating Category

TWC Two Component Coating

PWR Limit 1.20

Substrate

Solvent and waterborne base coat systems,
old paint coats dried according to manufacturer's
instructions (cleaned and sanded).

Do not apply over acrylic lacquer top coats!

Processing

Protection measures

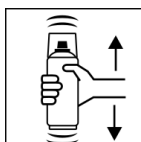


Wear personal protection equipment.

(respiratory mask / gloves / goggles)

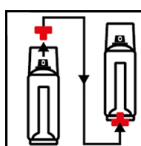
For more information, see safety data sheet.

Shake



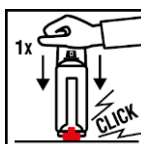
Before activating, shake can thoroughly for 2 minutes
from when the mixing balls are heard.

Place red button



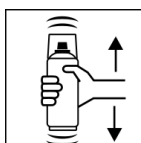
Remove the button from the cap and place it on the
pin at the base of the can. Place the can with the
button facing down, vertically on a firm, horizontal
surface.

Press red button



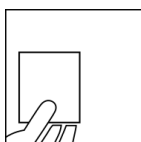
Press the can down with the heel of your hand,
applying even pressure. Listen for cracking sound.
Only press once.

Shake



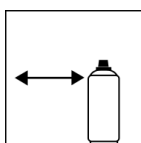
After activating the hardener, shake the spray can
again for 2 minutes, again from when the mixing balls
are heard.

Spray to test



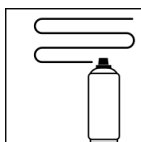
After shaking the can, test spray and check
compatibility with the surface and the colour.

Spraying distance



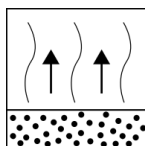
6 - 8 inches / 15 - 20 cm

Spray passes



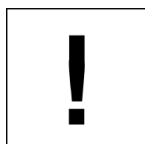
Dry film thickness 1.6 mil (40 µm)
(approx. 1 - 2 spray coats)

Flash-off time



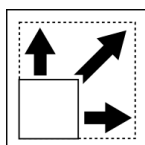
Flash time:
approx. 5 min between each spray coat

Processing conditions



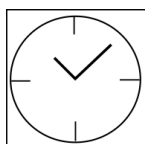
Optimum application at 64° F - 77° F (18° C - 25° C)
and a relative humidity from 40 - 60 %.

Coverage



approx. 5.4 - 8.1 sq ft (0.5 - 0.75 m²) / aerosol at
approx. 1.2 - 2.0 mil (30 - 50 µm) dry film thickness

Drying

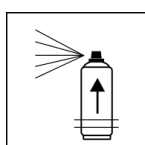


dust dry: 20 min
dry to touch: 250 min
Ready for assembling: 8 - 24 h (over Night)
The stated values refer to the above mentioned
processing conditions. The level of dryness is
determined pursuant to DIN 53150.



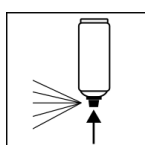
IR drying possible, Respect technical manual
Forced dry 60 min at 140° F
10 min flash-off time before forced dry
IR drying 15 min.

Pot life



Approx. 48 h at 68° F (20° C) room temperature
and a relative humidity of approx. 40 - 50 %.
The processing time depends on the ambient
temperature. Higher temperatures reduce the
pot life, lower temperatures will prolong it.

Finish



After painting, turn the can upside down and spray
for 3 - 5 seconds to clean the valve.

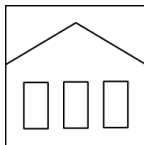
Additional Information

Important Information



Avoid bumps, friction and impact.

Shelf Life



36 months (not activated)

The usage period refers to an unused can that is stored correctly at a temperature of 68° F / 20° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

For professional use only.

Identification, see safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved. We reserve the right to update, amend or supplement the content of the information without prior notice.