

Technical Data Sheet



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SprayMax® 1K Wheel Paint Silver 310g Net WT. 10.9 oz Part. No. 3680040



Product

Description / Purpose

High resistant and high-yield wheel spray for new and used wheels.

Properties

- Quick and easy to use
- Dries quickly
- Resistant to stone impact, road salt, and brake dust

Material base

Nitro combination resin

Colour

Silver

Solid content

13.2 % per weight

EPA/CARB Coating Category

MCP Metallic Coating
PWR Limit 1.25

Substrate

Steelwheel new / old (cleaned, sanded and primed)
Aluminum new / old (cleaned and sanded)
Old paint and factory paint (cleaned and sanded)

Or primed with:

SprayMax® 2K Wash Primer 3684029 or
 2K SprayMax® Epoxy Primer 3680032 / 033 / 034 or
 SprayMax® 1K Primer Shade 3680403 / 404 / 405

The damaged area must be dry and free of grease and dust and all rust needs to be removed.

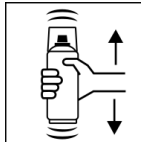
Processing

Protection measures



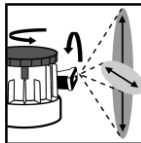
Wear personal protection equipment.
 (respiratory mask / gloves / goggles)
 For more information, see safety data sheet.

Shake



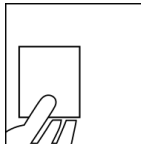
Shake can thoroughly for at least 2 minutes from when the mixing balls are heard.

Adjustable Nozzle



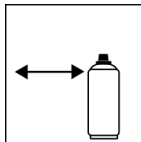
Set the variable spray nozzle to the size and pattern of the damage.

Spray to test



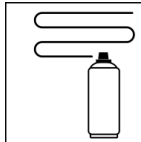
After shaking the can, test spray and check compatibility with the surface and the colour.

Spraying distance



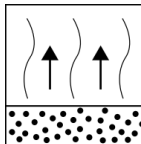
6 - 8 inches / 15 - 20 cm

Spray passes



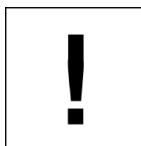
2 - 3 spray coats each approx. 0.4 mil / 10 µm

Flash-off time



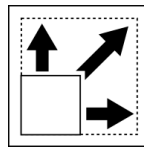
Flash time: approx. 5 min between each spray coat

Processing conditions



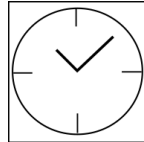
Optimum application at 64° F - 77° F (18° C - 25° C) and a relative humidity from 40 - 60 %.

Coverage



approx. 0,5 m² at 1.2-1.6 mil / 30 - 40 µm dry film thickness

Drying



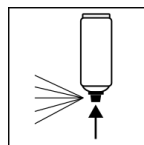
dust dry: approx. 5 min
 dry to touch: approx. 30 min
 Fully cured: approx. 3 h / 68° F (20° C),
 30 min. / 140° F (60° C)

The stated values refer to the above mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.

Finish



IR: approx. 5 - 8 min.
 Respect technical manual



After painting, turn the can upside down and spray for 3 - 5 seconds to clean the valve.

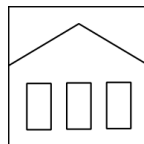
Additional Information

Important Information



Avoid bumps, friction and impact.

Shelf Life



60 months
 The usage period refers to an unused can that is stored correctly at a temperature of 60° F - 77° F / 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

**Note**

For professional use only.

Identification, see safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved. We reserve the right to update, amend or supplement the content of the information without prior notice.